#### **Working With Coroplast**

PLUS 2007 Marty Slack



#### **Corrugated Plastic – What is it?**

Corrugated plastic, also known by the brand name Coroplast®, is an extremely versatile, extruded twin-wall plastic sheet. It is durable and can be cut to any size or shape. Its surface is not affected by most oils, solvents or water, and cleans easily.

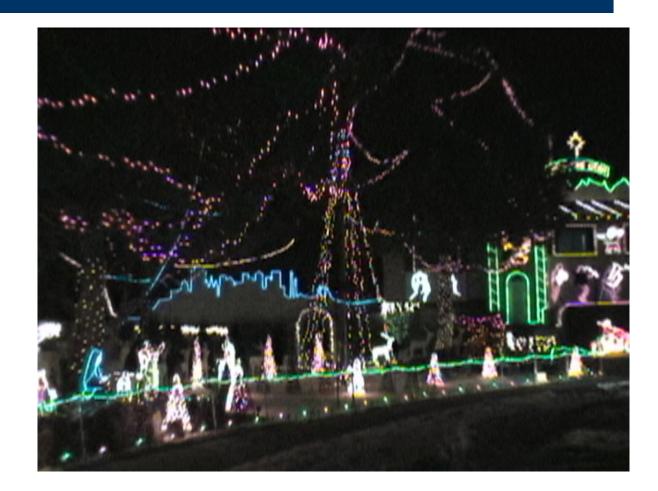
Corrugated plastic is available in a variety of lengths, widths and thicknesses, and comes in sheets of up to 48" x 96"

The stocked thickness of corrugated plastic is 3mm (approx. 1/8" to 3/16"), but other sizes are available.

#### What Can You Do With Coro?



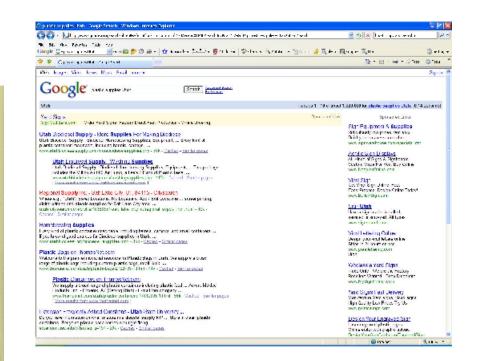
#### What Can You Do With Coro?



#### Where to Purchase Coro

- Plastics Suppliers
- Sign Shops

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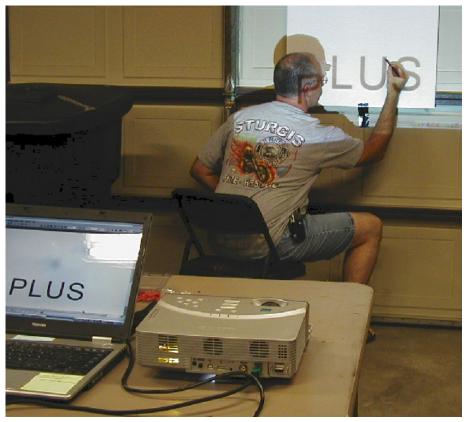
#### **Cutting Coro**

#### • Cut with a sharp Razor Knife or Box Cutter.



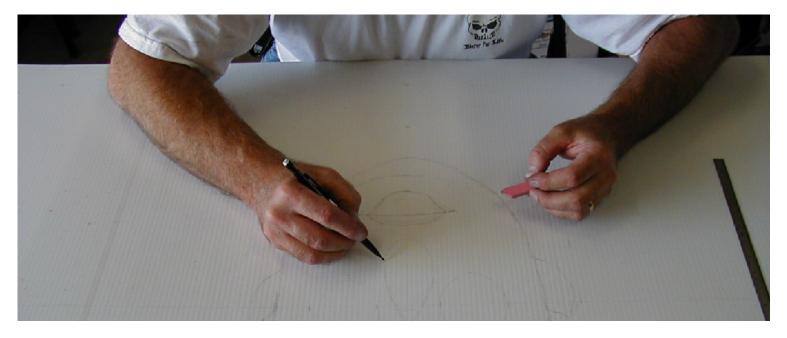
## **Transferring Drawings**

- Digital Projector
  - Project a mirror
     image onto the back
     side of the board.
  - Trace the drawing.



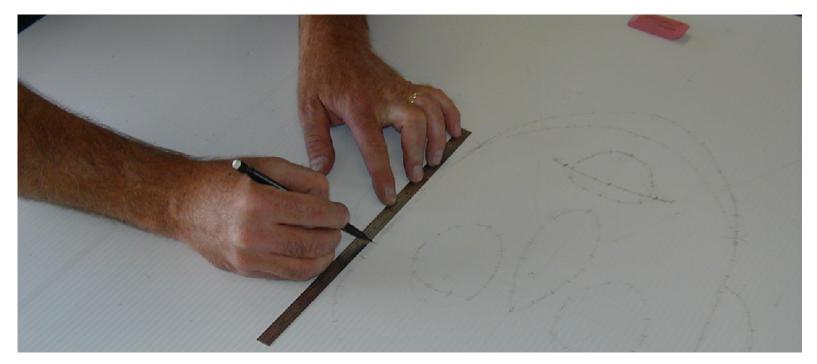
## **Transferring Drawings**

- Free Hand Drawing
  - Trace the drawing onto the back side of the board.





- <sup>3</sup>/<sub>4</sub> Inch Spacing
- Multiples of 50 lights





• Punch out holes for the lights from the back side using a Punch Awl.



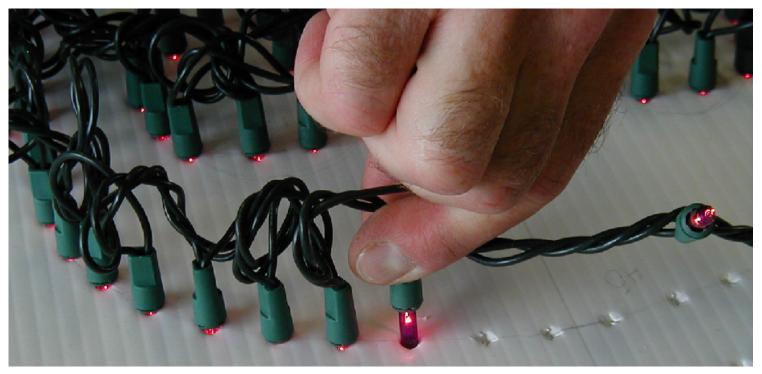


- Make notes to help you remember where the lights will go.
- Plan your route.



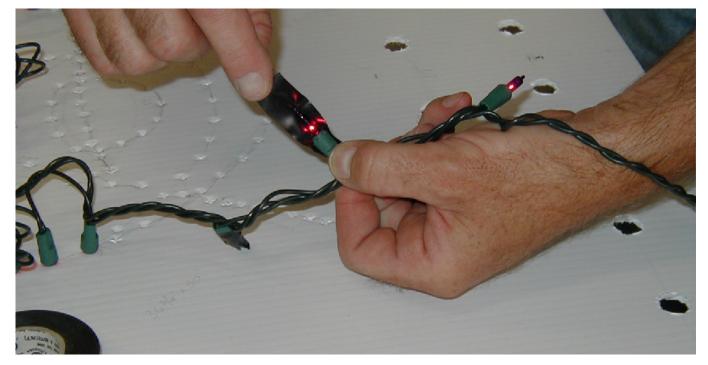


• Insert the lights by pushing through the holes from the rear.



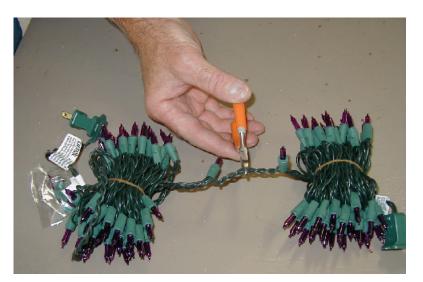


• Cover unused lights with electrical tape or blackout caps.





- Most Mini-Lights must operate in multiples of 50.
- Light Strings can be cut and spliced to have the correct number of lights (50, 100, 150, etc.)





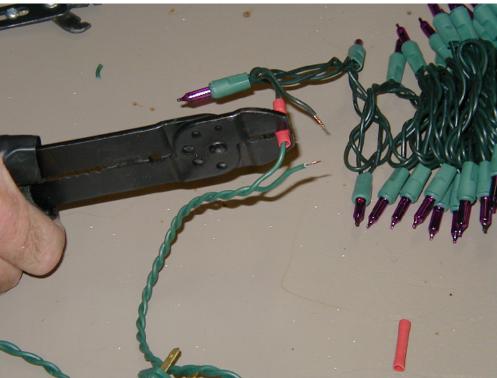
 Light Strings can be spliced with a few simple tools and parts:





# • Butt Connectors provide a strong reliable connection.

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• Seal any unused wires to prevent electrical hazards.









#### • Jumpers: How to span distances.





- Jumpers: How to span distances.
  - Cut and splice in wires.
  - Make sure you don't cross wires when splicing.







- Jumpers: How to span distances.
  - Some spans can be made by cutting the short wire between bulbs, untwisting the remaining wire(s), and splicing in a single jumper.



## C7 and C9 Bulbs



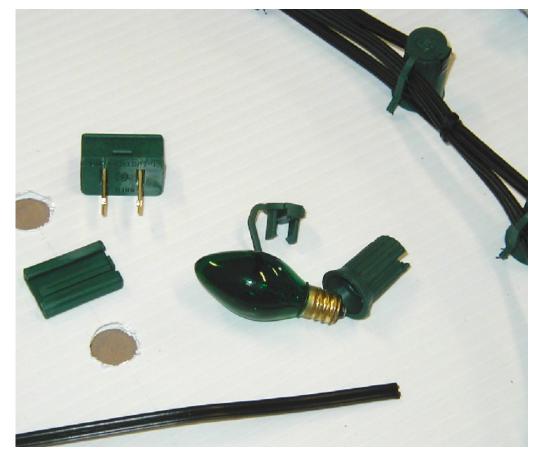
- Use a drill and a "Speed Bit" to make holes for the bulbs.
- C7: use a 5/8 inch hole.
- C9: use a 3/4 inch hole.
- Attach by inserting the bulb through the hole from the front and screwing into the socket.



## C7 and C9 Bulbs

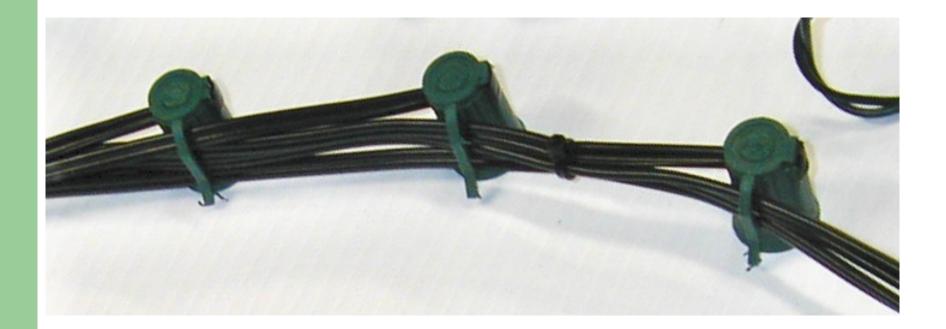


- PARTS:
  - SPT "Zip" Wire
  - Sockets
  - "Vampire" Plugs











## Ropelight

Position the rope where you want it and punch holes through the Coro on both sides of the rope.





## Ropelight

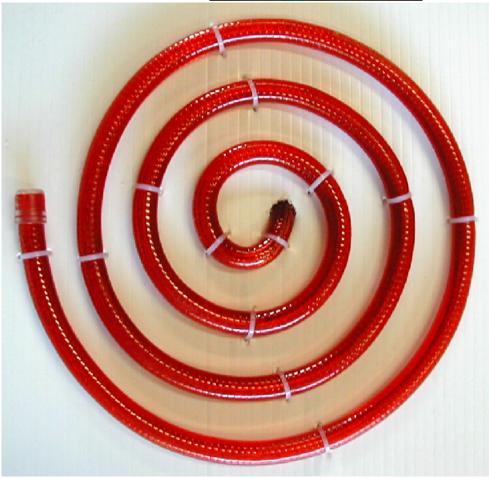
Attach the rope to the Coro with zip ties.



## Ropelight



 The buckles of the zip ties are out of site on the back side of the coro.



## **Reflective Lighting Methods**

- Flood Lights
- Black Lights







- Metal Studs
  - Easy to cut with tin snips.
  - Assemble the frame by overlapping the corners and connecting with selftapping screws.
  - Attach the Coro to the frame with self-tapping screws.



- Recessed 2x4 Wood Frames:
  - Cut a 3/16" groove with a table saw or router.





- Recessed 2x4 Wood Frames:
  - Cut each leg of the frame using miter cuts.
  - Insert the Coro and assemble the frame.





- Other Wood
   Frames
  - Simple wood frame.
  - Coro is face mounted to the frame with screws or tacks.



- Other Wood Frames
  - Simple wood support.
  - Coro is face mounted to the supports with screws or tacks.











 Displays can be attached by screwing through the frame, or hanging on hooks.







• Large displays can be supported with angled braces staked into the ground.





• Roof Supports can be held in place with sandbags.



#### **Painting Coro**



## **3D Shapes**

- Fold similar to origami.
- Cut or score one side of the Coro to create a fold line.



## **Working With Coroplast**



#### **Questions?**